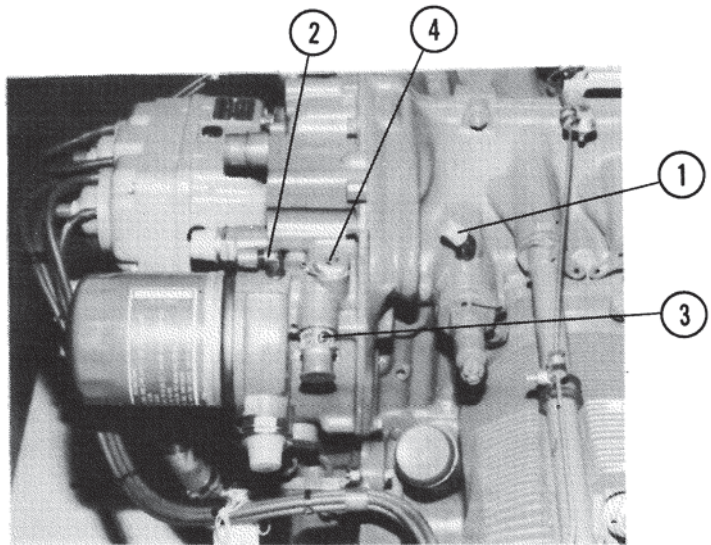


1. Engine oil pressure fitting; restricted fitting required. (Refer to Para. 13-2, D., (3), (b) and SDB 0123)

2. Restricted turbo oil outlet fitting

3. Engine oil temperature probe fitting location

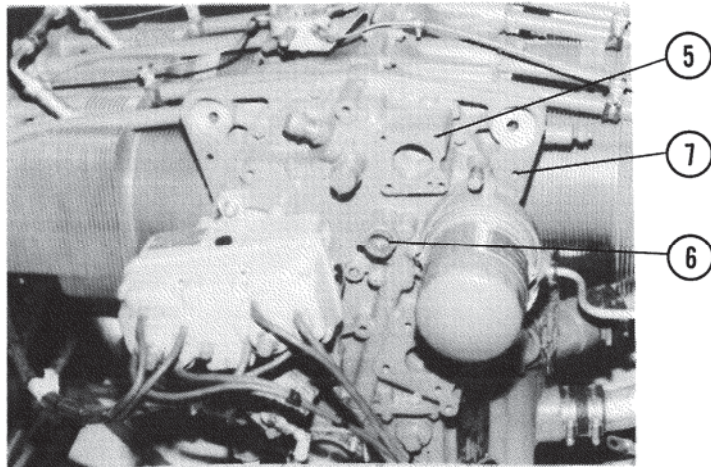
4. Chamfered case plug location



5. Check blank stud holes for break-through of case, to prevent oil leakage

6. Oil outlet
CAUTION: Do not overtorque fitting (140-160 in-lb max., 20% less if engine is hot). Case may crack.

7. Turbo mount hole – must be threaded to receive mount bolt



8. Scavenge pump and piggy-back fuel pump installation

9. Check engine sump for a machined flat and tapped hole to receive turbo mount

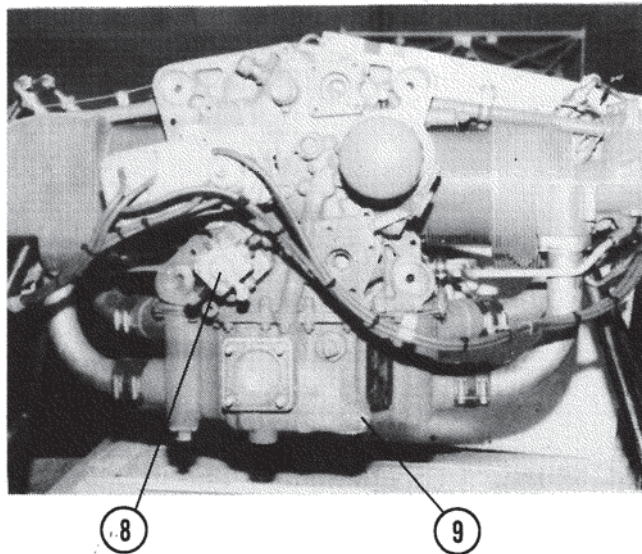


Figure 13-1. Engine Accessory Section

TURBOCHARGER STATIC PRESSURE SYSTEM

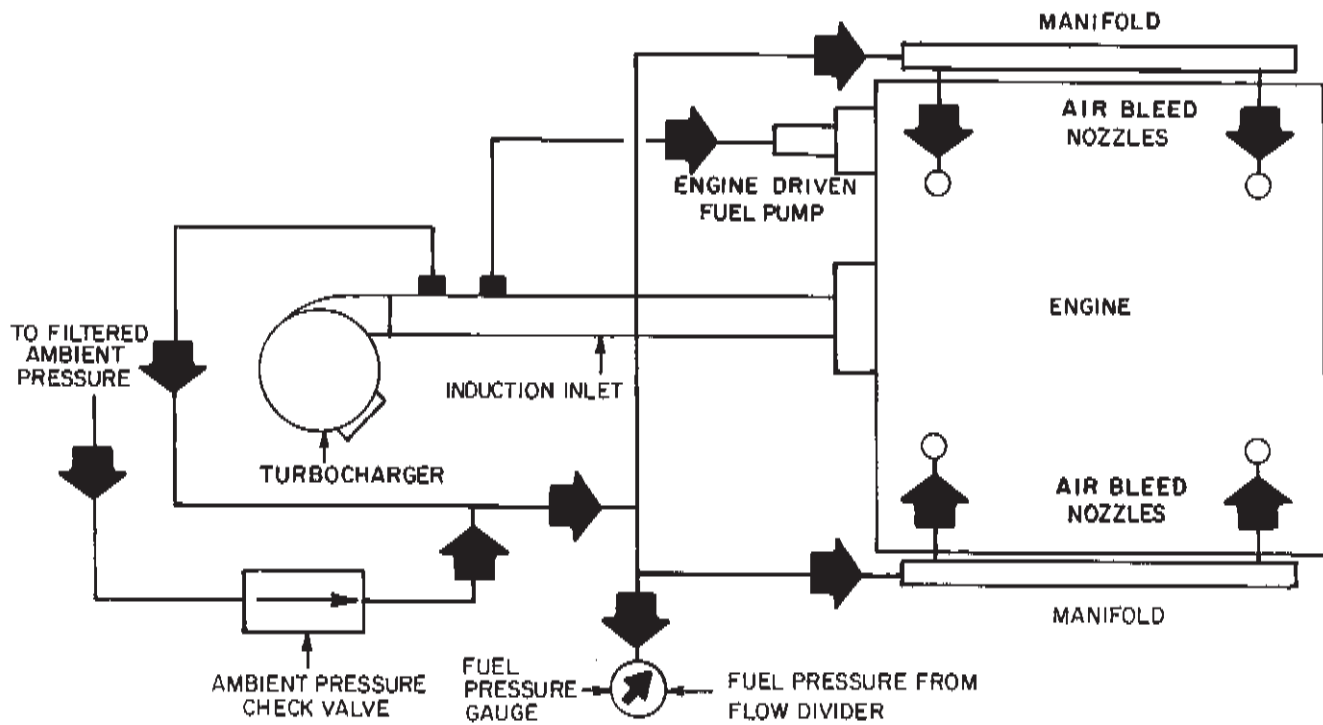


FIGURE 13-10

PRIMARY AIR FLOW SCHEMATIC

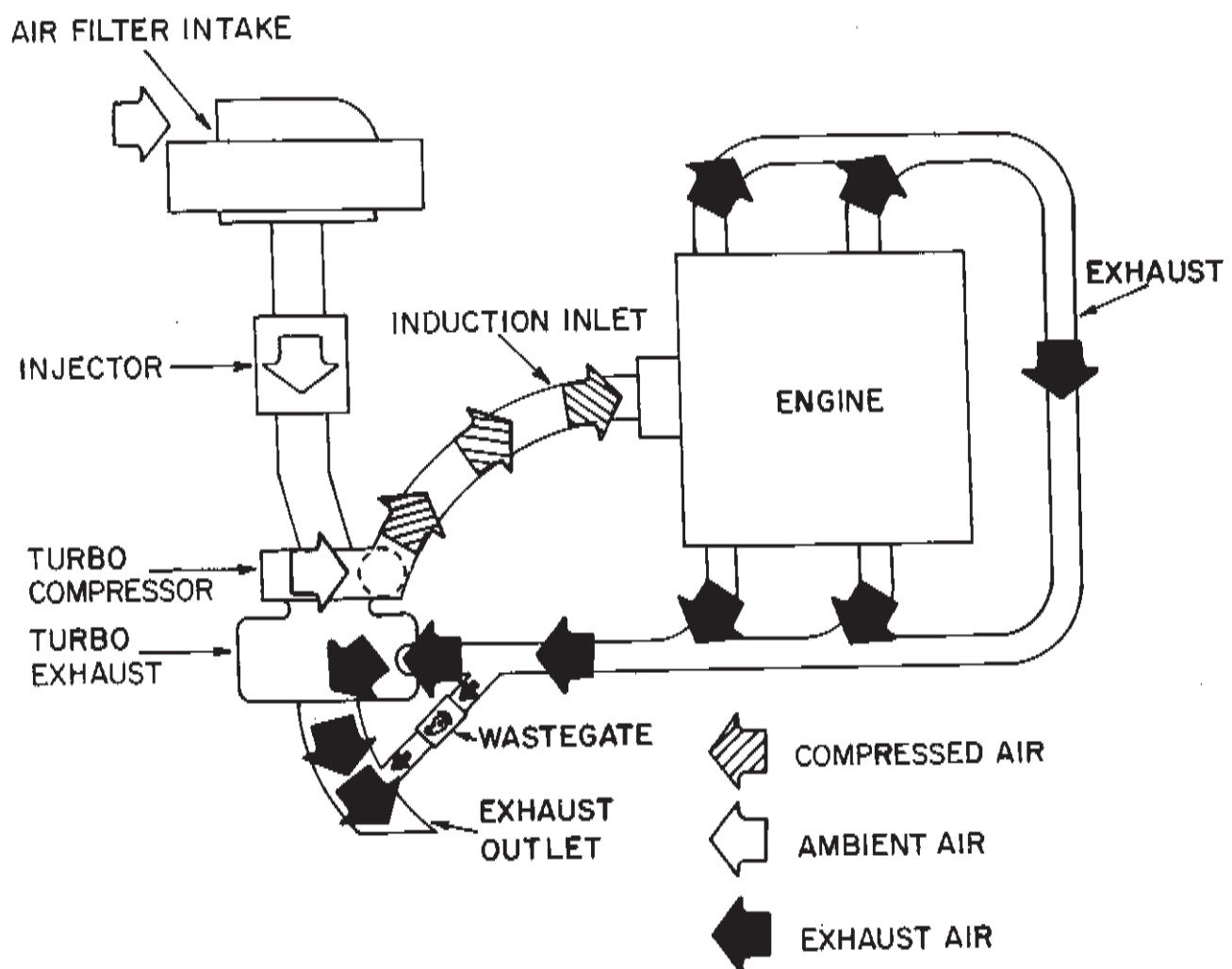
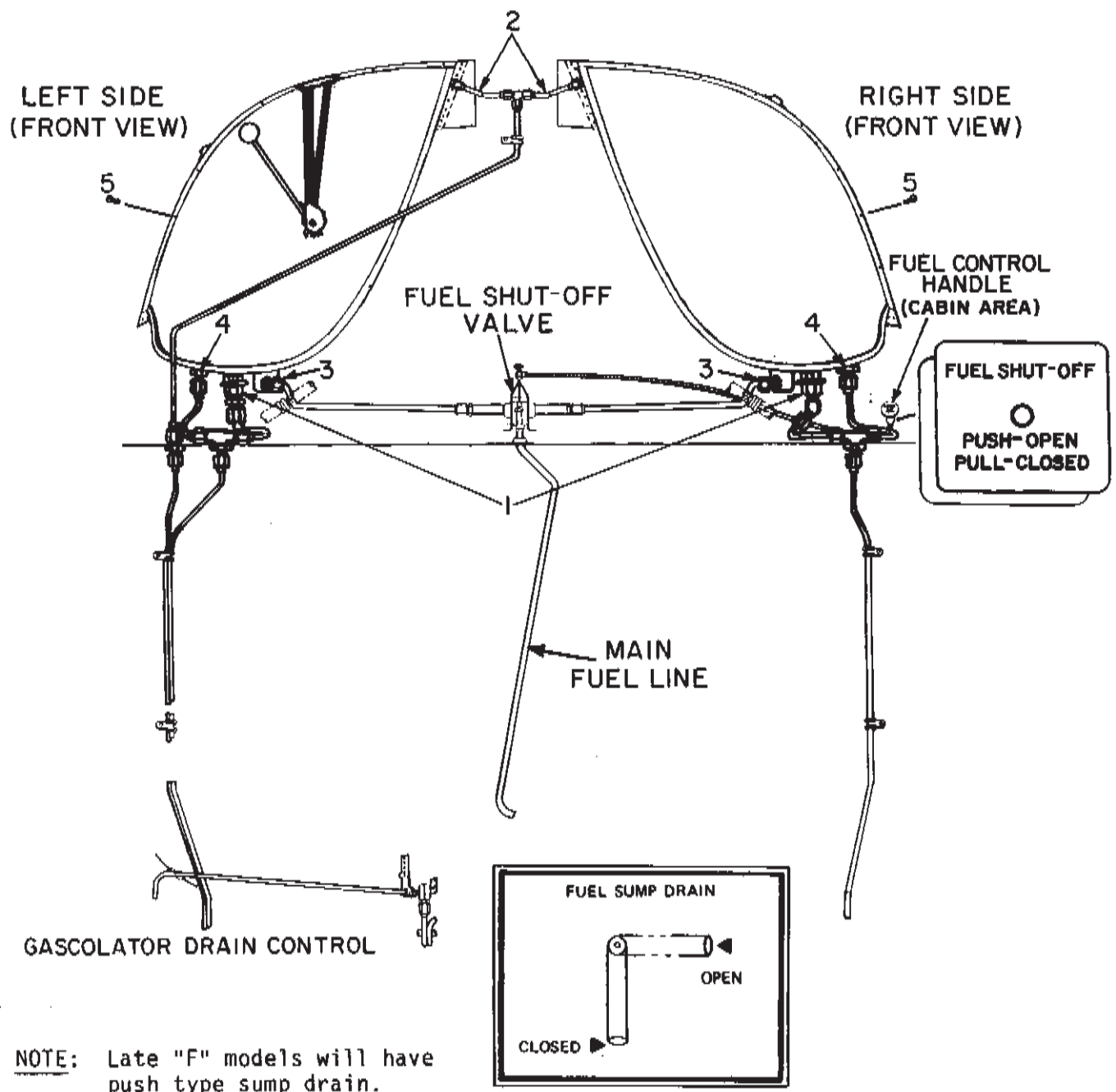
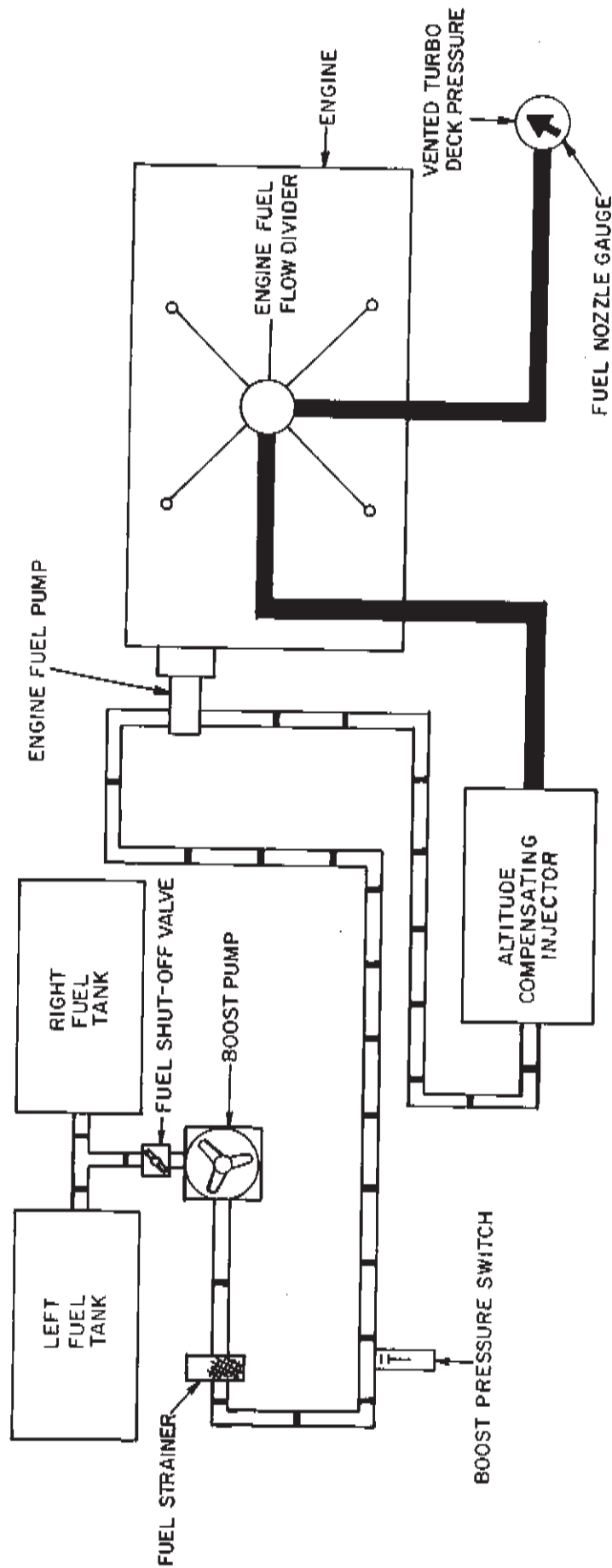


FIGURE 13-11



FUEL TANK INSTALLATION

FIGURE 13-17



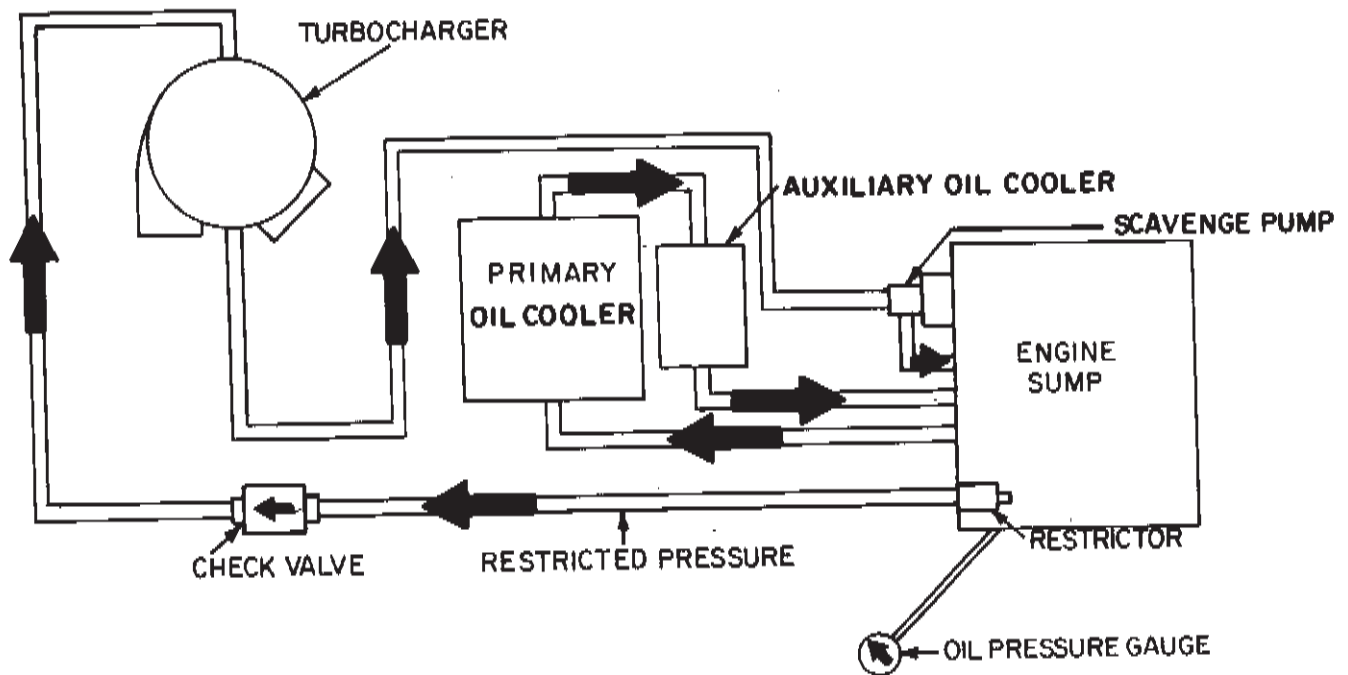
FUEL FLOW SCHEMATIC

FIGURE 13-20

— METERED FUEL PRESSURE

— UNMETERED FUEL PRESSURE

MAINTENANCE MANUAL



OIL SYSTEM DIAGRAM

FIGURE 13-22