

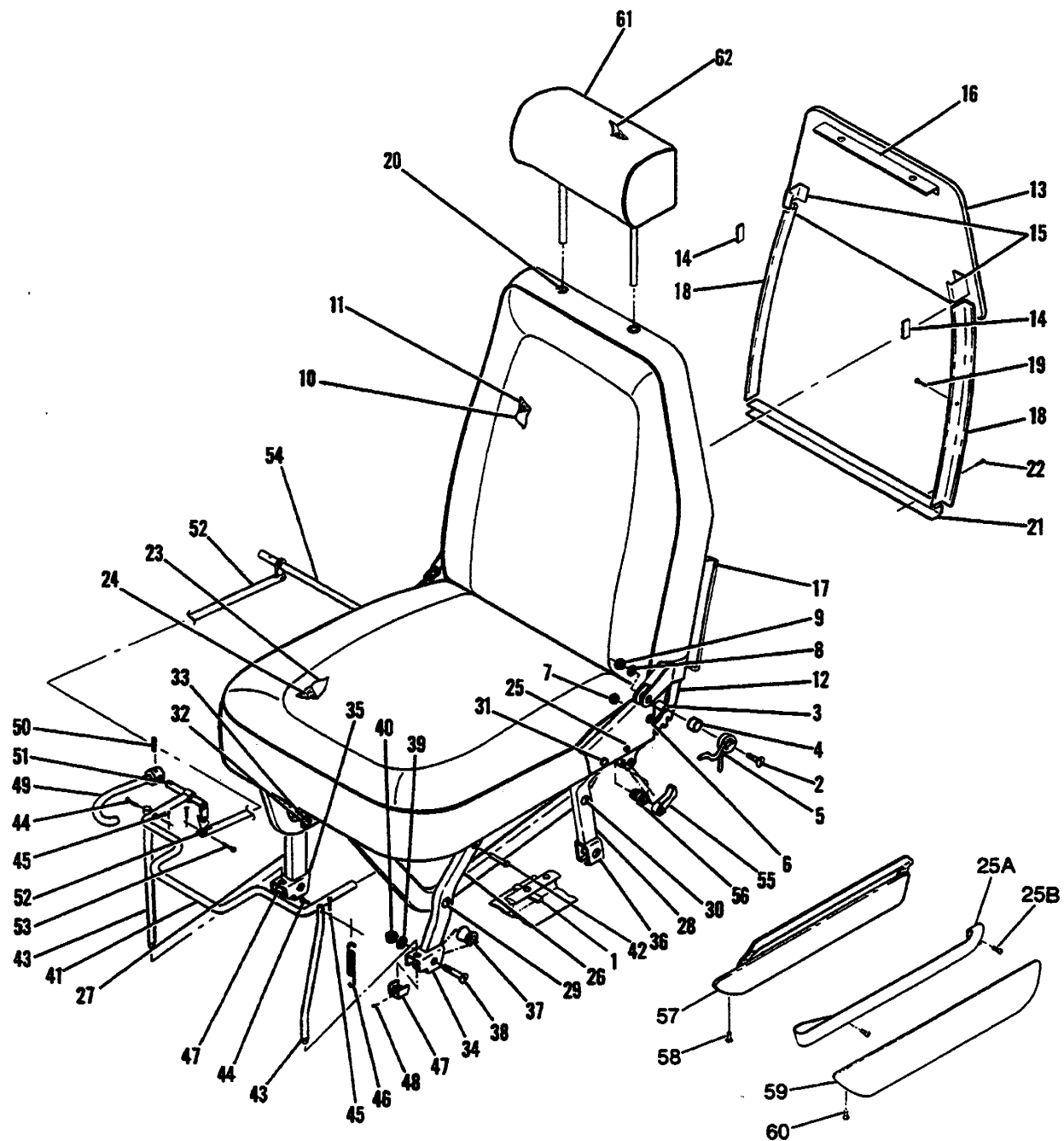
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FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
			1 2 3 4 5 6 7		
53 -	0514104-1	#	SEAT ASSEMBLY-PILOT & CO-PILOT -----	1	A C D G
	0514122-1	#	SEAT ASSEMBLY-PILOT & CO-PILOT -----	1	
	0514122-10	#	SEAT ASSEMBLY-PILOT & CO-PILOT -----	1	
	0514141-1	#	SEAT ASSEMBLY-PILOT & CO-PILOT -----	1	
			ATTACHING PARTS		
	- 1		STOP-SEAT -----	1	
	AN500A8-4		SCREW -----	1	
			-----*		
	0514104-3	#	BACK ASSY-UPHOLSTERED SEAT -----	1	A C D G
	0514122-3	#	BACK ASSY-UPHOLSTERED SEAT -----	1	
	0514122-12	#	BACK ASSY-UPHOLSTERED SEAT -----	1	
	0514141-5	#	BACK ASSY-UPHOLSTERED SEAT -----	1	
			ATTACHING PARTS		
	- 2		BOLT -----	2	
	- 3		BUSHING -----	2	
	- 4		BUSHING -----	2	
	- 5		SPRING -----	2	
	- 6		SCREW -----	2	
	- 7		NUT -----	2	
	- 8		WASHER -----	2	
	- 9		NUT -----	2	
			-----*		
	-10		COVER-SEAT BACK -----	1	A C D G A B
	0514122-5	#	COVER-SEAT BACK -----	1	
	0514122-14	#	COVER-SEAT BACK -----	1	
	0514141-9	#	COVER-SEAT BACK -----	1	
	-11		CUSHION ASSY-SEAT BACK -----	1	
	0514141-13		CUSHION ASSY-SEAT BACK -----	1	
	0514122-7		CUSHION ASSY-SEAT BACK -----	1	
	-12		CAM ASSY -----	2	
	-13		FORMER ASSY-SEAT BACK -----	1	
			ATTACHING PARTS		
	-14		CLIP -----	2	
			-----*		
	-15		BRACKET-SEAT BACK -----	2	
	-16		BRACKET-SEAT BACK -----	1	

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Seat



172 SERIAL 17263459 THRU 17272884
F172 SERIAL F17201235 THRU F17201909

Figure 53. Pilot & Co-Pilot Seat Installation

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FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
			1 2 3 4 5 6 7		
53 -17	1214062-5	#	POCKET ASSY -----	1	
-18	0514102-7	#	RETAINER ASSY-BACK -----	2	
			ATTACHING PARTS -----		
-19	S1021A4-6		SCREW -----	AR	
			-----*		
-20	0514110-1		GROMMET -----	2	
-21	0514112-2	<	TRIM-SEAT BACK -----	1	
			ATTACHING PARTS -----		
-22	S1021A4-6		SCREW -----	AR	
			-----*		
	0514104-2	#	BOTTOM ASSY-UPHOLSTERED SEAT -----	1	
	0514122-2	#	BOTTOM ASSY-UPHOLSTERED SEAT -----	1	
	0514122-11	#	BOTTOM ASSY-UPHOLSTERED SEAT -----	1	
	0514141-3	#	BOTTOM ASSY-UPHOLSTERED SEAT -----	1	
-23	0514104-4	#	COVER-SEAT BOTTOM -----	1	
	0514122-4	#	COVER-SEAT BOTTOM -----	1	
	0514122-13	#	COVER-SEAT BOTTOM -----	1	
	0514141-7	#	COVER-SEAT BOTTOM -----	1	
-24	0514104-6		CUSHION ASSY-SEAT BOTTOM -----	1	
	0514122-6		CUSHION ASSY-SEAT BOTTOM -----	1	
	0514141-11		CUSHION ASSY-SEAT BOTTOM -----	1	
-25	AN23-15A		BOLT SEAT BACK STOP -----	2	
	MS21044N3		NUT -----	2	
-25A	0514131-3		RETAINER-SEAT BELT LH WEU 0514131-7 -----	1	
	0514131-7		RETAINER-SEAT BELT LH -----	1	
	0514131-4		RETAINER-SEAT BELT RH WEU 0514131-8 -----	1	
	0514131-8		RETAINER-SEAT BELT RH -----	1	
			ATTACHING PARTS -----		
-25B	S1021A4-6		SCREW -----	2	
			-----*		
-26	1414103-2		LEG ASSY-FWD LH -----	1	
-27	1414103-45		LEG ASSY-FWD RH -----	1	
-28	1414103-6		LEG-AFT -----	2	
			ATTACHING PARTS -----		
-29	AN24-13A		BOLT FWD LEG -----	2	
-30	AN24-13A		BOLT AFT LEG -----	1	
-31	AN24-16A		BOLT AFT LEG -----	1	
	AN936A416		WASHER -----	2	
-32	AN936A616		WASHER -----	2	
-33	1414112-1		NUT -----	2	
			-----*		
-34	1414104-39		HOUSING-SEAT ROLLER FWD LH -----	1	
-35	1414104-61		HOUSING-SEAT ROLLER FWD RH -----	1	
-36	1414104-41		HOUSING-SEAT ROLLER AFT LH -----	1	
	1414104-42		HOUSING-SEAT ROLLER AFT RH -----	1	
-37	1414100-212		KIT-SEAT ROLLER -----	4	
-37A	0513560-112		PLATE-SEAT STOP -----	1	
			ATTACHING PARTS -----		
-38	AN23-19A		BOLT -----	1	
-38A	AN23-21A		BOLT -----	2	
-39	NAS1149F0332P		WASHER -----	1	
-40	S1914-8		NUT -----	1	
-40A	MS21044N3		NUT -----	2	
			-----*		
-41	0514052-1		HANDLE ASSY-SEAT ADJUST -----	1	
			ATTACHING PARTS -----		
-42	MS20392-2C43		PIN -----	1	
	MS24665-132		PIN-COTTER -----	1	
			-----*		
-43	0514066-1		PIN-SEAT ADJUST -----	2	
			ATTACHING PARTS -----		
-44	MS20392-1C23		PIN -----	1	
-45	MS24665-132		PIN-COTTER -----	1	
			-----*		
-46	1414116-1		SPRING-SEAT ADJUSTMENT -----	1	
-47	1414104-8		BRACKET-SEAT ADJUSTMENT -----	2	
-48	NAS561P3-8		ROLL PIN -----	2	
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
53 -49	1200504-3	HANDLE ASSY-RECLINING ADJUSTMENT -----							1	
-50	NAS561-3-8	ATTACHING PARTS -----							1	
-51	1200503-1	ROLL PIN -----							1	
-52	1514223-28	*-----							1	
-53	MS20392-1C9	ARM ASSY-SEAT BACK ADJUST -----							1	
	MS24665-132	LINK-SEAT BACK ADJUST -----							1	
		ATTACHING PARTS -----							2	
-54	1414223-34	PIN -----							2	
-55	0514043-2	PIN-COTTER -----							1	
	NAS561C3-10	*-----							2	
-56	1414107-2	TUBE ASSY-TORQUE -----							1	
-57	1714101-3	PAWL-SEAT BACK ADJUST REPLACE IN PAIRS ONLY -----							1	
	1714101-4	ATTACHING PARTS -----							1	
-58	S1021A4-6	ROLL PIN -----							1	
		*-----							1	
-59	0514132-3	SPRING -----							1	
	0514132-4	# TRIM ASSY-SEAT SKIRT LH WEU 0514132-3 -----							1	E
-60	S1021A4-6	# TRIM ASSY-SEAT SKIRT RH WEU 0514132-4 -----							1	E
-61	1215073-11	ATTACHING PARTS -----							3	
-62	1215073-18	SCREW -----							1	
-63	0513558-9	*-----							1	
-64	0513561-3	* SKIRT-SEAT BOTTOM LH -----							1	F
		* SKIRT-SEAT BOTTOM RH -----							1	F
-65	S1021Z6-10B	ATTACHING PARTS -----							3	
		SCREW -----							2	
		*-----							1	
		HEADREST ASSY -----							1	
		COVER -----							1	
		STOP ASSY -----							1	
		RETAINER -----							1	H
		ATTACHING PARTS -----							1	H
		SCREW -----							2	H
NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE XII.										
NOTE. <THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE XIII.										
NOTE. *WHEN INITIALLY ORDERING THIS PART FOR AIRCRAFT PRIOR TO SERIAL 17268914 & F17201640 ALSO ORDER 0514131-3 RETAINER LH & 0514131-4 RETAINER RH AND (2) S1021A4-6 SCREWS.										
A---172 SERIAL 17263459 THRU 17265684 F172 SERIAL F17201235 THRU F17201384										
B---172 SERIAL 17265685 THRU 17271034 F172 SERIAL F17201385 THRU F17201749										
C---172 SERIAL 17265685 THRU 17267584 F172 SERIAL F17201385 THRU F17201514										
D---172 SERIAL 17267585 THRU 17271034 F172 SERIAL F17201515 THRU F17201749										
E---172 SERIAL 17265685 THRU 17268913 F172 SERIAL F17201385 THRU F17201639										
F---172 SERIAL 17268914 THRU 17272884 F172 SERIAL F17201640 THRU F17201909										
G---172 SERIAL 17271035 THRU 17272884 F172 SERIAL F17201750 THRU F17201909										
H---172 SERIAL 17263459 THRU 17272884 F172 SERIAL F17201235 THRU F17201909 INCORPORATING SK172-102C										