



Laura Abraham
Air Safety Investigator
Central Region

Date: 31 October 2024

Subject: CEN24FA218 - telephone conversation regarding fuel pump

Contact: Charles Beasley - Director of Quality - Tempest Aero Group

Mr. Beasley stated in a phone conversation that the screws on the Aero Accessories Fuel Pump Assembly - Part Number - AF15473, should be torqued to 30 to 45 inch-pounds, based on the parts manufacturer approved assembly drawing. The screws should also have torque stripes on at least two of the screws. Mr. Beasley also stated that before the fuel pumps are stocked or shipped from their facility, they are visually inspected by quality control, at which time torque striping is applied to the screws. Mr. Beasley further stated that the fuel pumps are not field serviceable meaning that if the fuel pump needs to be inspected or repaired, they need to be sent back to Aero Accessories for inspection or servicing.

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