

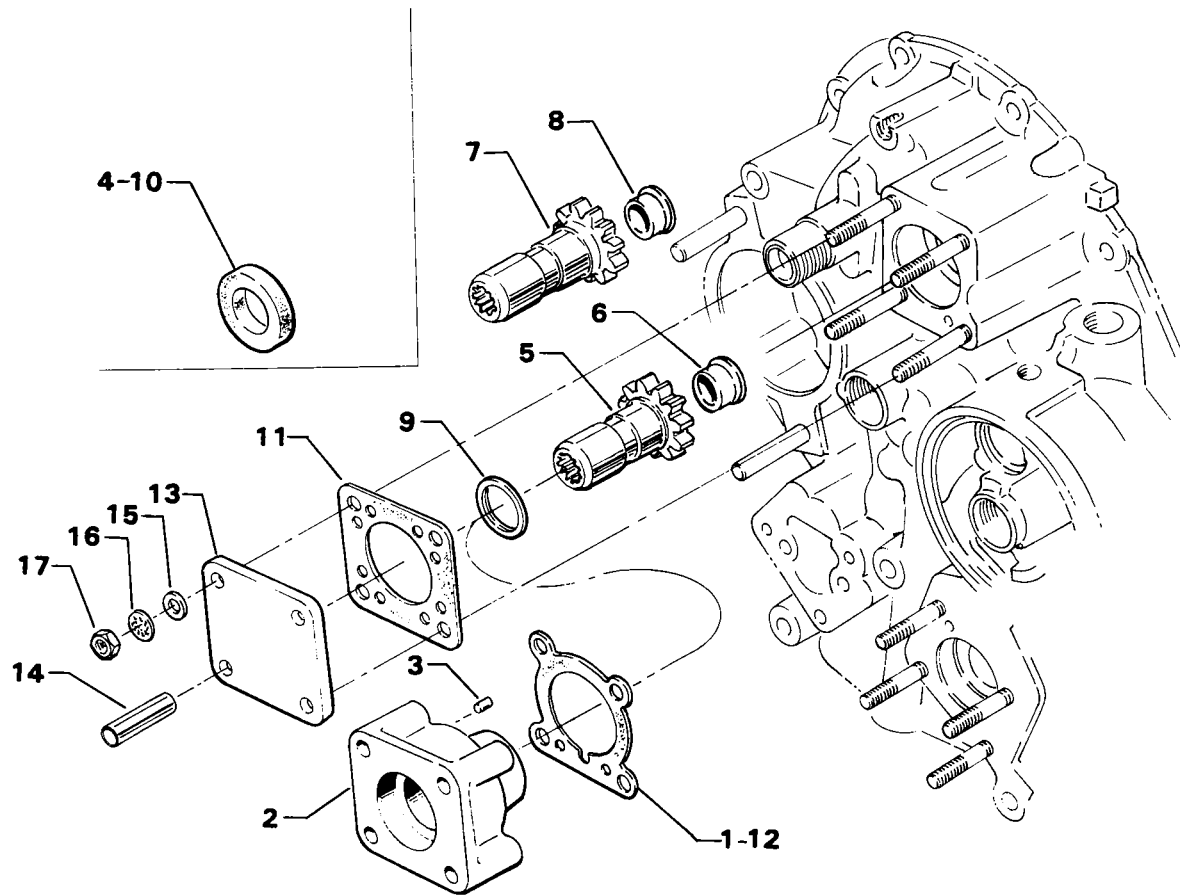
LYCOMING IO, LIO, HIO, TIO, AEIO-360 SERIES PARTS CATALOG

WIDE CYLINDER FLANGE CRANKCASE MODEL ENGINES

ACCESSORY HOUSING AND RELATED PARTS

VACUUM PUMP DRIVES AND COVERS

FIG. REF.	PART NUMBER	DESCRIPTION	O N A L L	QUANTITY PER ASSEMBLY																			
				LIO-360										TIO-360									
				IO-360							HIO-360							AEIO-360					
				C 1 A	C 1 B	C 1 C	C 1 C 6	C 1 D 6	C 1 E 6	C 1 F	J 1 A 6 D	C 1 E 6	A 1 A	B 1 A	C 1 A	C 1 B	D 1 A	E 1 A D	E 1 B D	F 1 A D	A 1 B	A 1 E	B 1 G 6
13																							
1	61183	GASKET, Accessory adapter			1	1	1	1	1	1	1		1							1			
2	61098	ADAPTER ASSY., Vacuum pump			1	1	1	1	1	1	1		1							1			
3	STD-1774	PIN, 1/8 dia. x 1/4 long			1	1	1	1	1	1	1		1							1			
4	STD-208	OIL SEAL, 7/8 ID x 1-1/2 OD x 5/16 wide																					
5	72970	GEAR ASSY., Vacuum pump driven			1	1	1	1	1	1	1		1							1			
6	72962	THRUST BUTTON, Vacuum pump cover			1	1	1	1	1	1	1		1							1			
7	LW-10305	GEAR ASSY., Accessory driven										1											
8	61166	THRUST BUTTON										1											
9	71596	WASHER, Accessory driven gear			1	1	1	1	1	1	1	1								1			
10	STD-208	OIL SEAL, 7/8 ID x 1-1/2 OD x 5/16 wide																					
11	8313	GASKET, Vacuum pump			1	1	1	1	1	1	1	1	1							1			
12	61183	GASKET, Accessory adapter		1	1								1	1	1	1	1				1	1	1
13	60430	COVER, Vacuum pump		1	1	1	1	1	1	1	1	1	1	1	1	1	1			1	1	1	1
14	68593	SPACER, Vacuum pump stud			1																1	1	1
15	STD-8	WASHER, 1/4 plain		4	4	4	4	4	4	4	4	4	4	4	4	4	4			4	4	4	4
16	STD-160	WASHER, 1/4 lock, internal teeth		4	4	4	4	4	4	4	4	4	4	4	4	4	4			4	4	4	4
17	STD-1411	NUT, 1/4-20 plain		4	4	4	4	4	4	4	4	4	4	4	4	4	4			4	4	4	4



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Figure 13. VACUUM PUMP DRIVES AND COVERS