

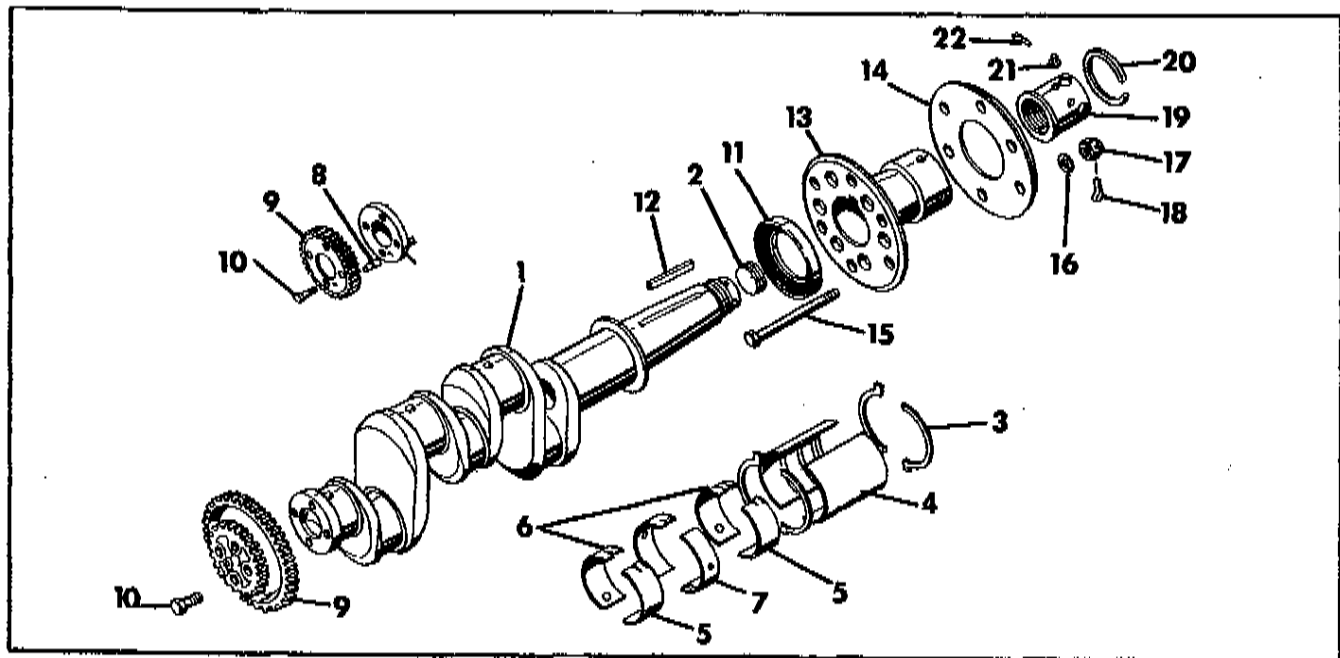


FIGURE 4. CRANKSHAFT ASSEMBLY - TAPERED

FIG. & INDEX	PART NUMBER	DESCRIPTION	QTY.	USABLE ON CODE
4-	No Number	Crankshaft Assembly	NS	AB
	530196A1	. Crankshaft Assembly	1	AB
-1	No Number	. . Crankshaft and Tubes	NS	AB
-2	530398	. Plug	1	AB
-3	633141	① Washer, Thrust	4	AB
-4	530058	† ① Bearing, Front	2	AB
-5	633398	† ① Bearing, Main Cylinder 1 & 3	2	AB
-6	633399	† ① Bearing, Main Cylinder 2 & 4	2	AB
-7	35897	† Bearing, Connecting Rod	8	AB
-8	630651	† Dowel	1	AB
-9	35016	Gear, Cluster, Crankshaft (-12)	1	AB
-9	530641	Gear, Cluster, Crankshaft (-8)	1	AB
ATTACHING PARTS				
-10	21346	Screw	4	AB
-10	22532	Screw	4	AB
* * * *				
-11	24321	Seal, Crankshaft, Oil	1	AB
-12	500400	Key, Propeller Hub	1	AB
	A3746	Hub Assembly	1	AB
-13	3745	. Hub	1	AB
-14	3991	. Flange	1	AB
-15	21468	. Bolt	6	AB
-16	2474	. Washer, Plain	6	AB
-17	2458	. Nut, Castle	6	AB
-18	2506	. Pin, Cotter	6	AB
-19	21202	. Nut, Propeller Hub	1	AB
-20	21203	. Ring, Propeller Hub	1	AB
-21	AN392-11	. Pin, Flat Head	1	AB
-22	2500	. Pin, Cotter	1	AB

NOTE ① See Section IV for all engine bearing kits, including sets for crankcases with dowels installed in front bearing boss and sets with dowel in thrust washer.

2-8 MARCH 1977

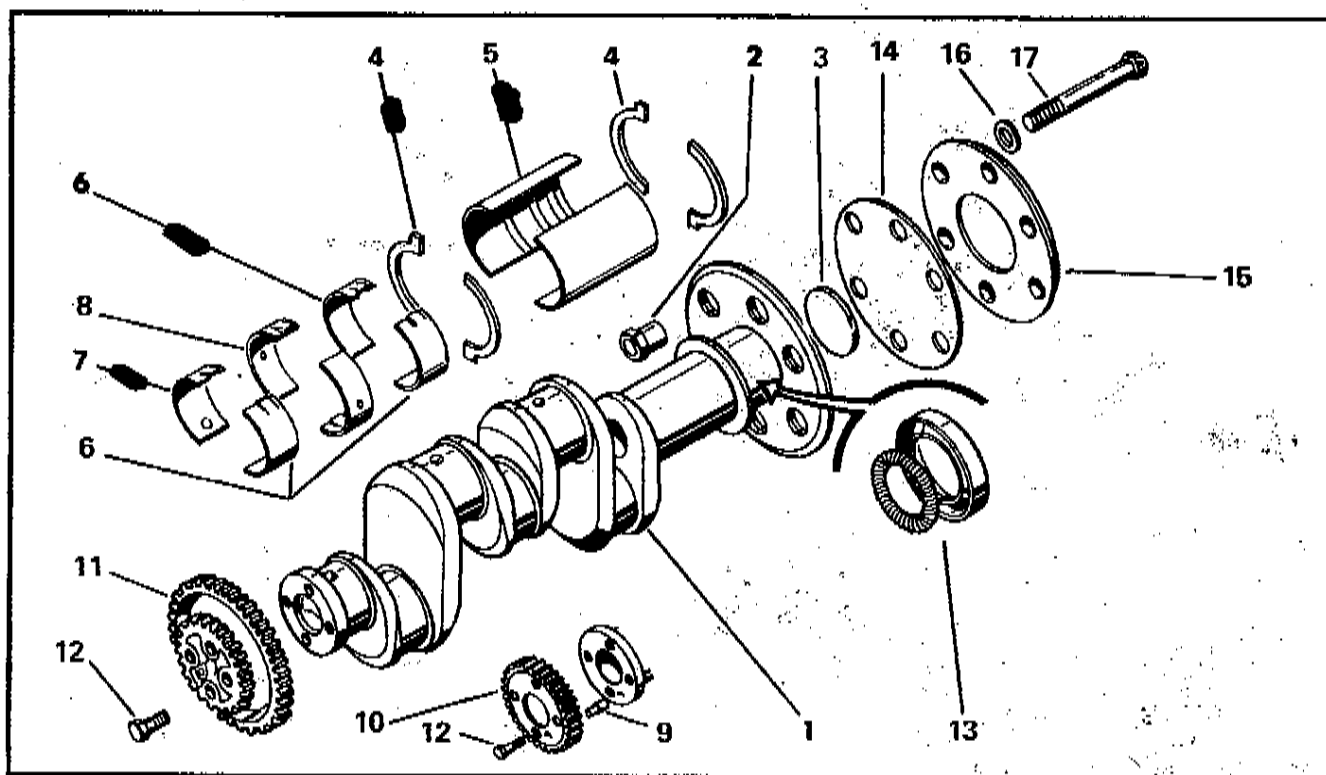


FIGURE 5. CRANKSHAFT ASSEMBLY - FLANGED

FIG. & INDEX	PART NUMBER	DESCRIPTION	QTY.	USABLE ON CODE
5-	No Number	Crankshaft Assembly, Service	NS	ALL
	530199	. Crankshaft Assembly	1	AB
	530182	. Crankshaft Assembly	1	CD
-1	No Number	. Crankshaft and Tubes	1	ALL
-2	24769	. Bushing, Prop Bolt	6	ALL
-3	24770	. Plug, Hubbard	1	AB
-4	633141	@ Washer, Thrust	4	ALL
-5	530058	† @ Bearing, Front	2	ALL
-6	633398	† @ Bearing, Main Cylinder 1 & 3	2	ALL
-7	633399	† @ Bearing, Main Cylinder 2 & 4	2	ALL
-8	35897	† Bearing, Connecting Rod	8	ALL
-9	630651	† Dowel	1	ALL
-10	530641	* Gear, Crankshaft	1	*
-11	35016	** Gear, Cluster, Crankshaft	1	**
ATTACHING PARTS				
-12	21346	* Screw	4	*
-12	22532	** Screw	4	**
* * * *				
-13	530019	Seal Assembly, Oil	1	ALL
-14	35956	Plate, Moisture Impervious	1	ABC
-15	3991	Flange, Propeller Hub	1	ABC
-16	401507	Washer	6	ABC
-17	24768	Bolt	6	ABC

NOTE (*) Used on -8 Models only.

NOTE (**) Used on -12, -14, -16 & O-200 Models.

NOTE (@) See Section IV.