

CABIN HEATER INSTALLATION- - FIGURE 03

PART ITEMNUMBER	NOMENCLATURE	EFFECTIVITY		UNITS PER ASSY
		FROM	TO	
-	CABIN HEATER INSTALLATION	Q0454	99999	
1 0813860-3	. HEATER ASSY-REFER TO NOTE 1			1
2 0311779-23	. CLAMP			2
- 2A 0813839-1	. STRAP			2
3 0813830-1	. ANGLE SUPPORT			1
	ATTACHING PARTS			
- 3A MS35206-243	. SCREW			1
	---*---			
4 0800400-207	. LINE ASSY-OVERBOARD			1
5 AN824-4D	. TEE			1
6 0800400-208	. LINE ASSY-VENT TEE TO HOSE			1
7 S51-4	. HOSE-BKT			AR
	ATTACHING PARTS			
8 S2357-1	. CLAMP			AR R
	---*---			
9 0800400-169	. TUBE ASSY-VENT TEE TO PUMP			1
10 AS5194D0302	. ADAPTER			1 R
11 0800400-171	. TUBE ASSY-HEATER FUEL			1
12 AS5194D0402	. ADAPTER			1 R
13 0800400-170	. TUBE ASSY-FUEL OUTLET			1
14 0813757-9	. SHROUD HALF ASSY-INLET			1
15 0813757-8	. SHROUD HALF ASSY-OUTLET			1
	ATTACHING PARTS			
16 S1021Z4-6	. SCREW			2
17 S3230-1	. NUT			2 R
	---*---			
- 17A 0813757-6	. SEAL			1
18 AN737TW56	. CLAMP			1
19 0800400-209	. LINE ASSY-DRAIN SHROUD TO TEE			1
20 AN824-4D	. TEE			1
21 G721973	. BLOWER & FUEL PUMP ASSY-REFER TO NOTE 1			1
22 0813827-5	. SUPPORT ASSY-BLOWER			1
	ATTACHING PARTS			
- 22A MS35206-245	. SCREW			5
	---*---			
23 0813742-1	. CLAMP ASSY-MOTOR			1
	ATTACHING PARTS			
24 MS35206-245	. SCREW			4
	---*---			
25 0800400-210	. LINE ASSY-GRAIN FUEL PUMP SHROUD TO TEE			1
26 0800106-259	. LINE ASSY-DRAIN			1
27 MS35489-35	. GROMMET			1
28 0813838-7	. TUBE-BLOWER OUTLET			1
	ATTACHING PARTS			
- 28A MS35206-253	. SCREW			2
- 28B NAS1149FN816P	. WASHER			2
- 28C S2903-08	. NUT			2 R
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- item not illustrated

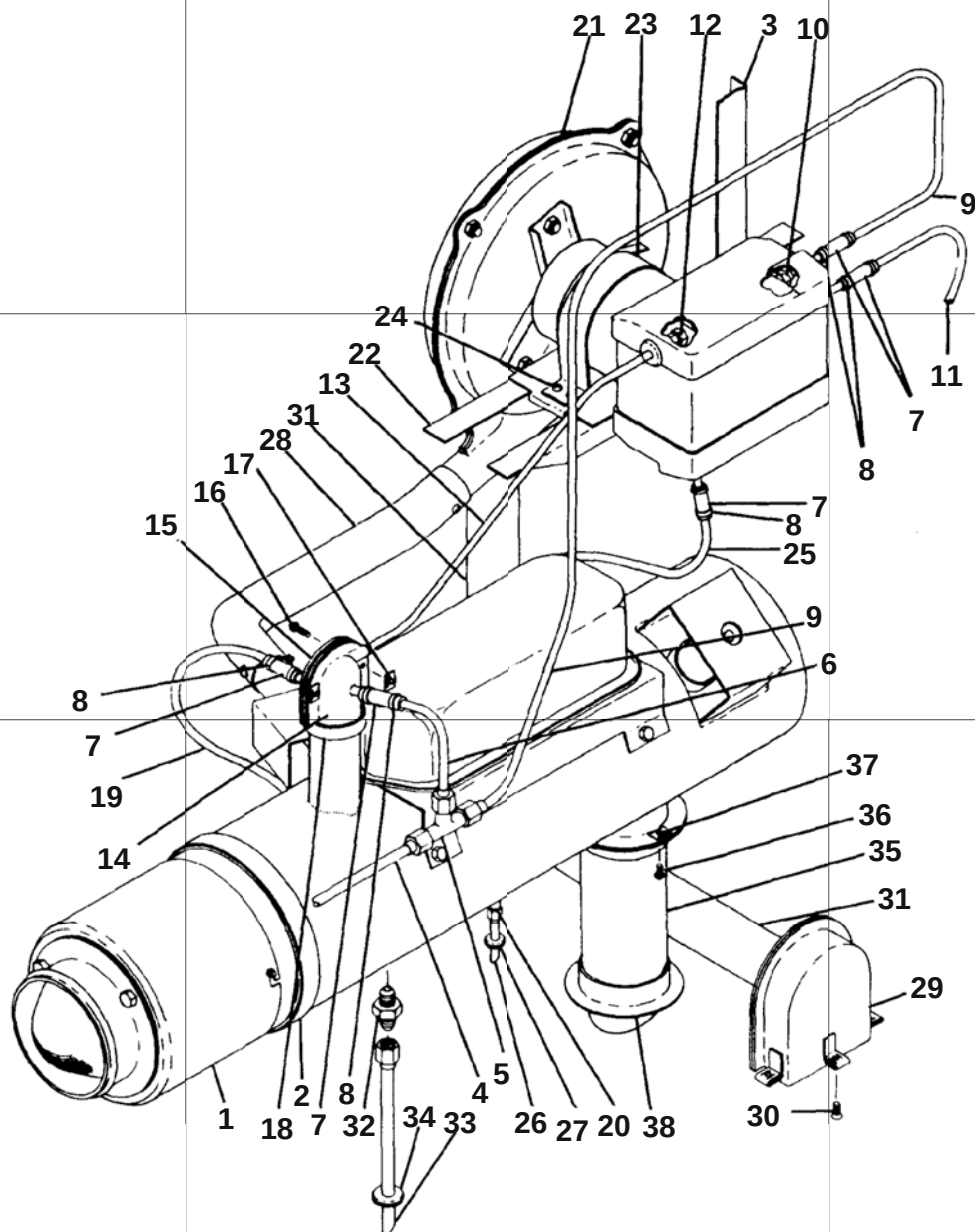
PART ITEMNUMBER	NOMENCLATURE	EFFECTIVITY		UNITS PER ASSY
		FROM	TO	
29 0813746-1	. INLET ASSY-AIR ATTACHING PARTS			1
30 S1021Z4-6	. SCREW ---*---			4
31 0813838-8	. TUBE-BLOWER INLET ATTACHING PARTS			1
- 31A MS35206-253	. SCREW			2
- 31B NAS1149FN816P	. WASHER			2
- 31C S2903-08	. NUT ---*---			2 R
32 AN816-6C	. NIPPLE-HEATER DRAIN			1
- 32A AN816-6S	. NIPPLE-HEATER DRAIN ALT FOR AN816-6C			1
33 0800400-211	. LINE ASSY-HEATER DRAIN			1
34 MS35489-11	. GROMMET			1
35 0813749-1	. SHROUD ASSY-HEATER ATTACHING PARTS			1
36 S1021Z6-6	. SCREW			4
37 S3230-2	. NUT ---*---			4 R
38 5017535-2	. SHROUD			1
39	. RELAY-HEATER OVERHEAT REFER TO 24-30-00 FIGURE 04			RF
NOTE 1---SEE CESSNA CRAFTED HEATER SERVICE/PARTS MANUAL FOR BREAKDOWN				

- item not illustrated

Figure 03. CABIN HEATER INSTALLATION

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CABIN HEAT AND VENT SYSTEM



39 HEATER OVERHEAT RELAY

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